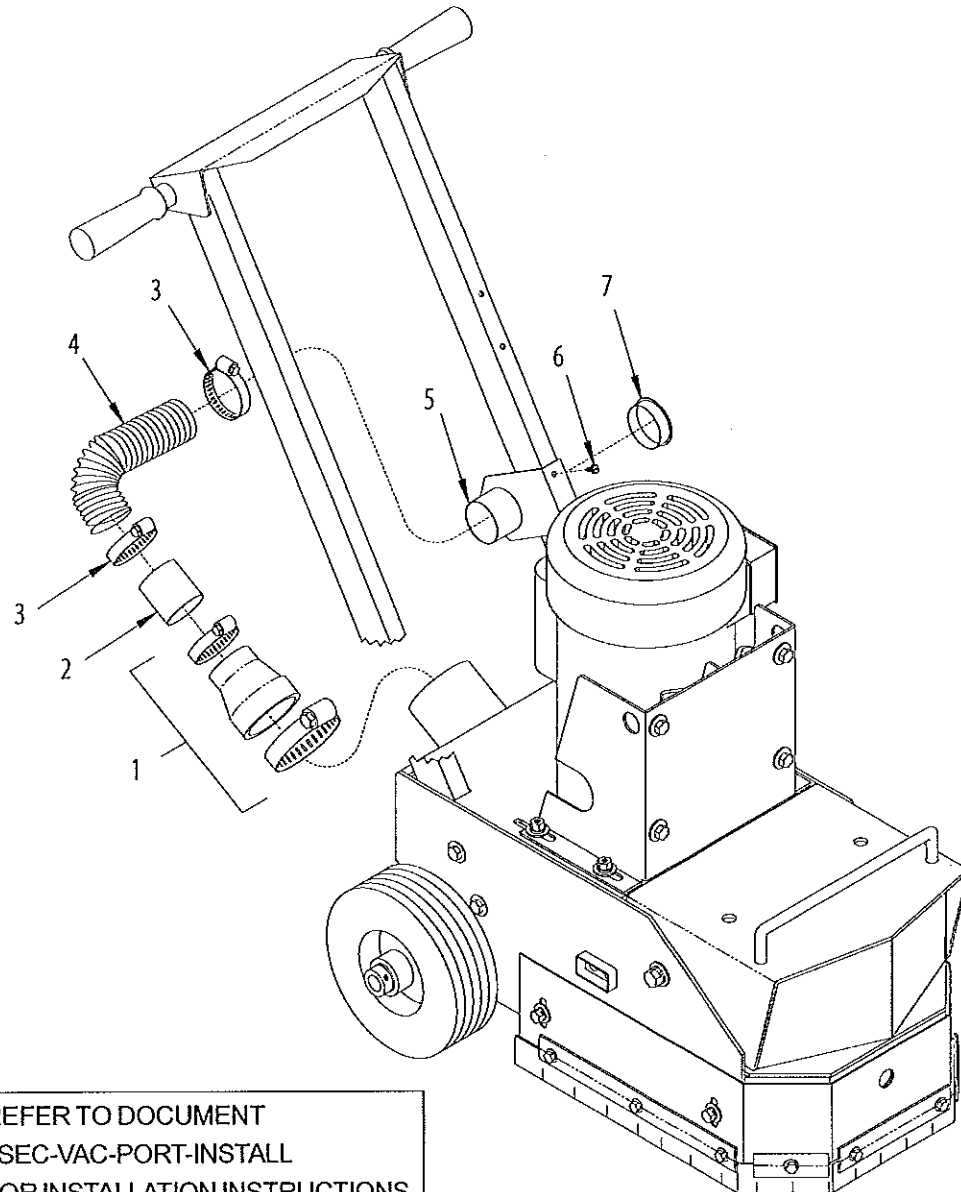


**SINGLE-DISC GRINDER  
VACUUM PORT KIT, 3" TO 2" CONVERSION  
FOR MODELS S-EC, S-GC, DY-1  
PART # 86221**



REFER TO DOCUMENT  
#SEC-VAC-PORT-INSTALL  
FOR INSTALLATION INSTRUCTIONS

ITEM#	PART#	DESCRIPTION	QTY.
1	15153	ADAPTOR, RUBBER, 3" X 2" W/ CLAMPS	1
2	86223	PIPE 2"OD X 3"L	1
3	10766	CLAMP, HOSE, SAE #28, ADJ. TO 2-1/4	2
4	86222	HOSE, FLEX 2"ID X 12"L	1
5	86307	VACUUM PORT BRKT. 2"	1
6	10877	SCREW, CAP STSHW 10-24 X 1/2	2
7	65021	PLUG, CAP 2" TUBE	1



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