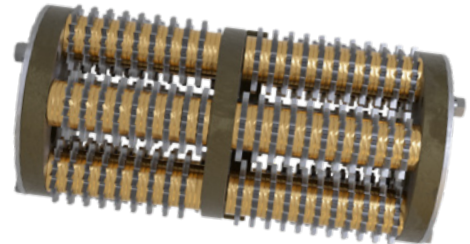
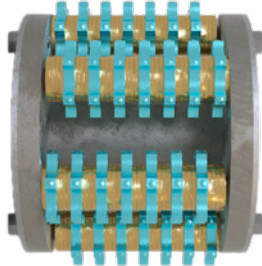
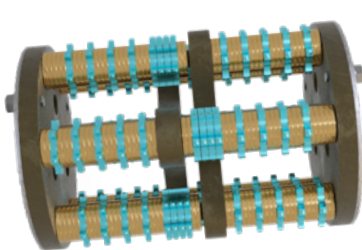




# CUTTER DRUM ASSEMBLY PROCEDURES



CPM-8



CPM-10



CPL-8



CPU-10FC



CPU-12

## EQUIPMENT DEVELOPMENT COMPANY, INC.

100 Thomas Johnson Drive, Frederick, MD 21702 U.S.A.

Ph: 800.638.3326 or 301.663.1600

Fax: 800.447.3326 or 301.663.1607

Watch Cutter Drum Assembly Procedure Videos at: [EDCOinc.com](http://EDCOinc.com)

YouTube Search: EDCO    Twitter: @EDCOUSA



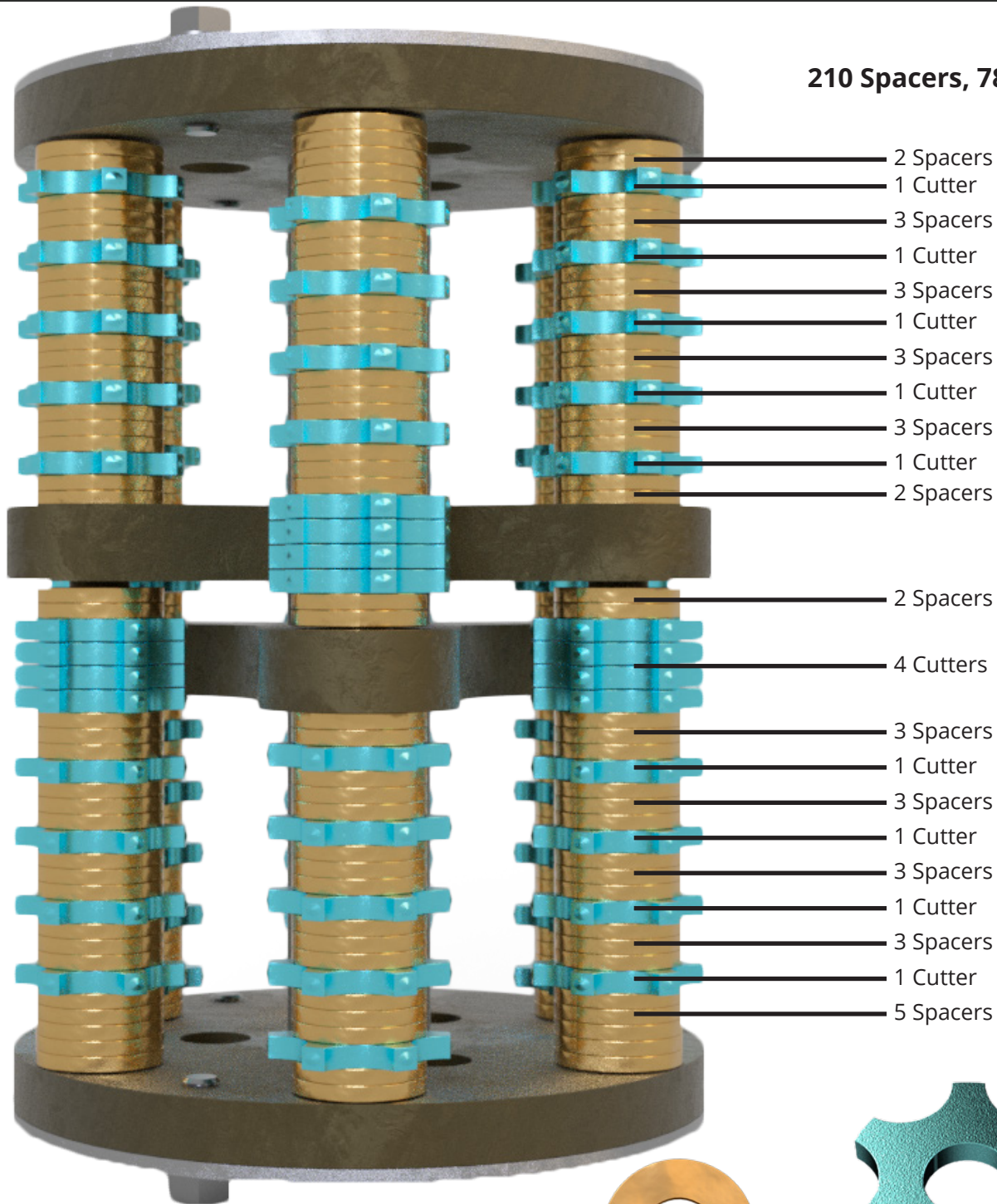
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Contact EDCO for additional Drum Assemblies.

# CPM-8, 6-Shaft GENERAL PURPOSE Carbide Cutter Drum Assembly

210 Spacers, 78 Cutters



**Instructions:** Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose Fit
- One Spacer minimum by each flange



**Spacer  
CG227  
Part # 12230**

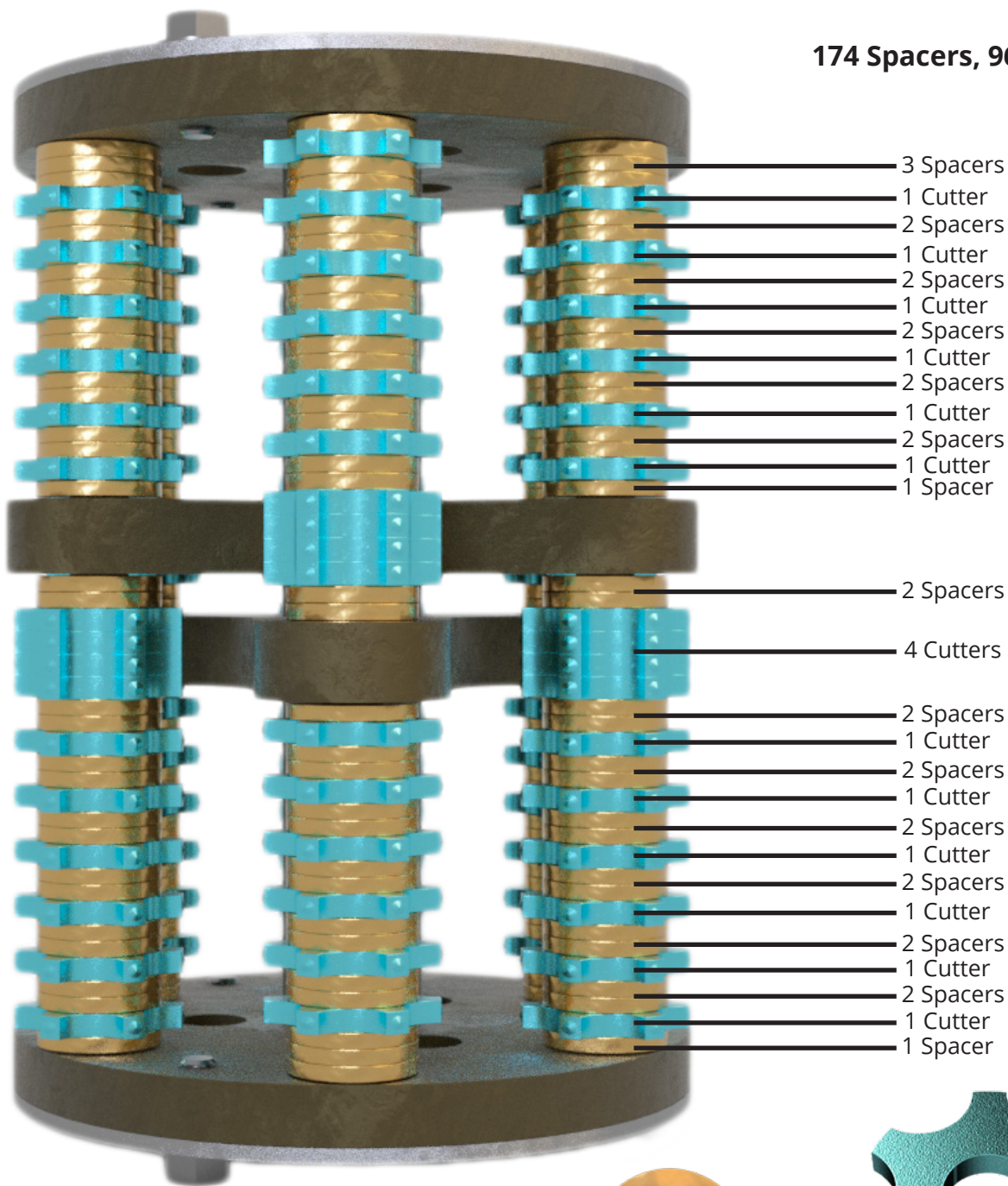


**6-Point Blue Carbide Cutter  
CP206-T  
Part # 20156**



# CPM-8, 6-Shaft FINE Carbide Cutter Drum Assembly

174 Spacers, 96 Cutters



**Instructions:** Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose Fit
- One Spacer minimum by each flange



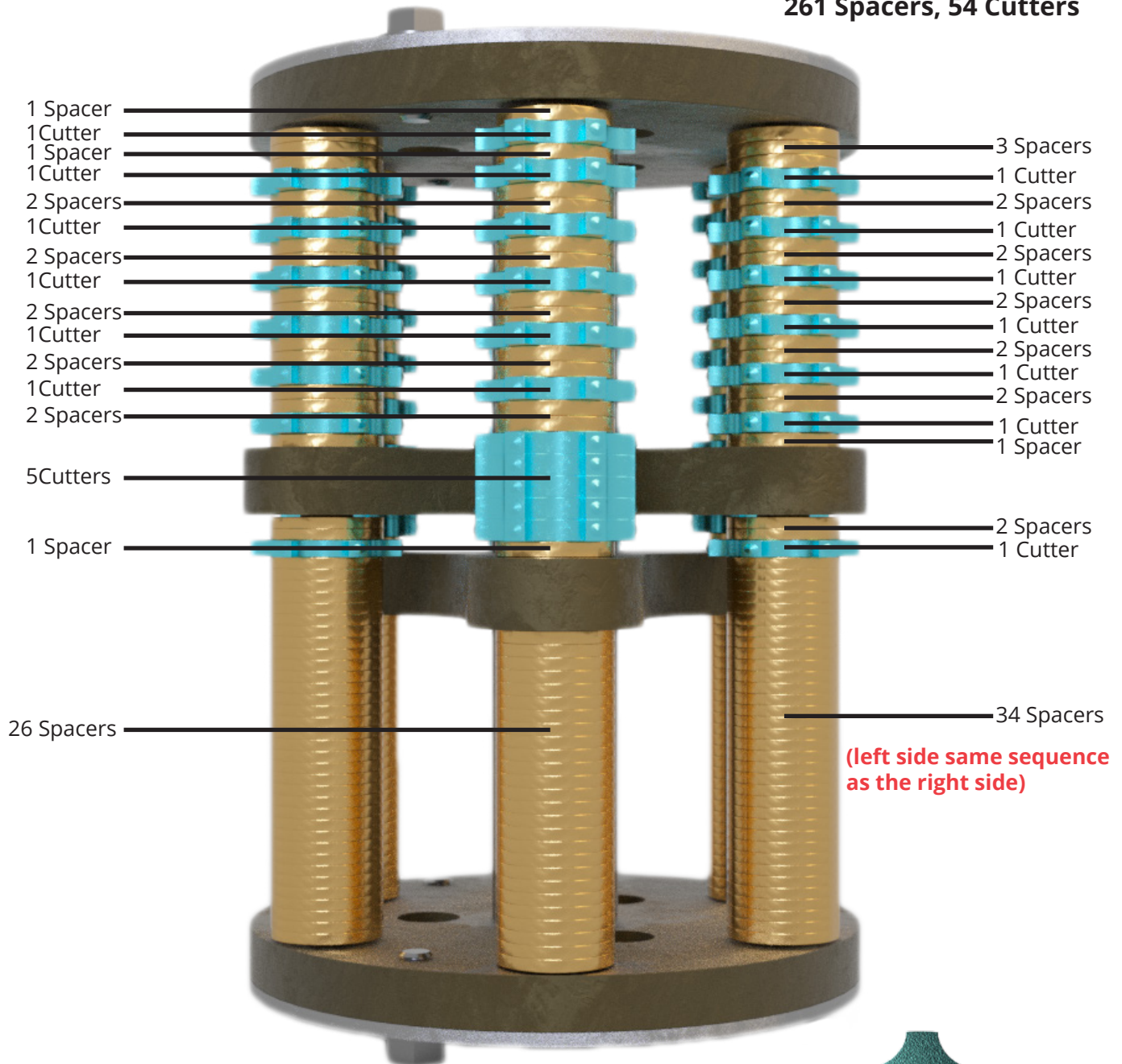
**Spacer  
CG227  
Part # 12230**



**6-Point Blue Carbide Cutter  
CP206-T  
Part # 20156**

# CPM-8, 6-Shaft 4" LINE REMOVAL Carbide Cutter Drum Assembly

261 Spacers, 54 Cutters

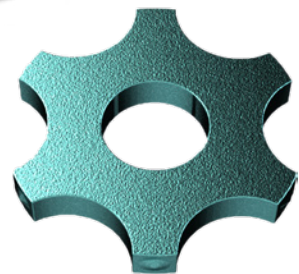


**Instructions: Repeat this sequence for the other 3 shafts.**

- Loose Fit
- One Spacer minimum by each flange



**Spacer  
CG227  
Part # 12230**

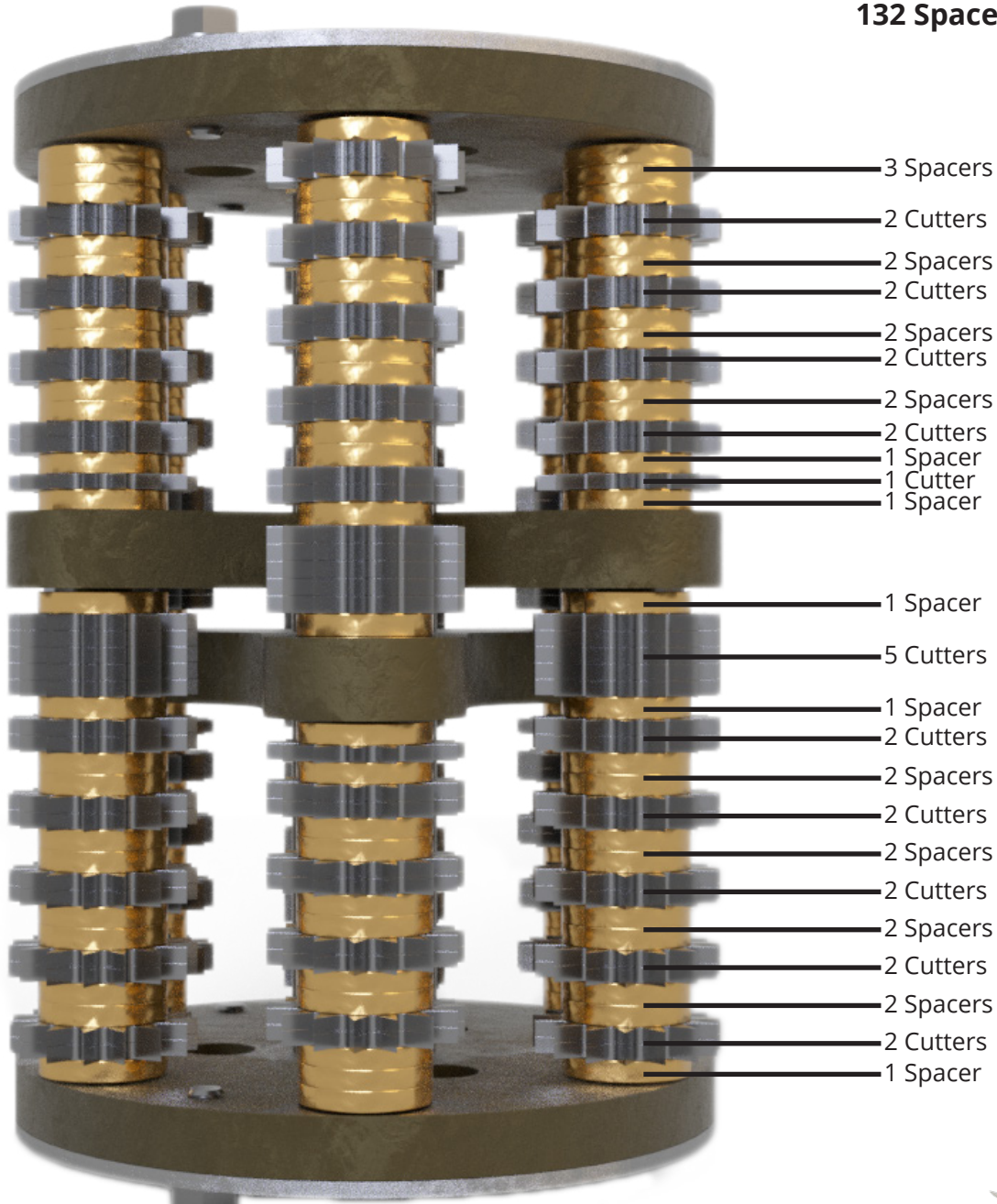


**6-Point Blue Carbide Cutter  
CP206-T  
Part # 20156**



# CPM-8, 6-Shaft GENERAL PURPOSE Pointed Steel Cutter Drum Assembly

132 Spacers, 144 Cutters

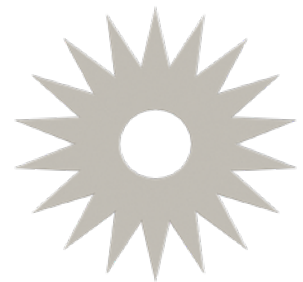


**Instructions:** Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose Fit
- One Spacer minimum by each flange



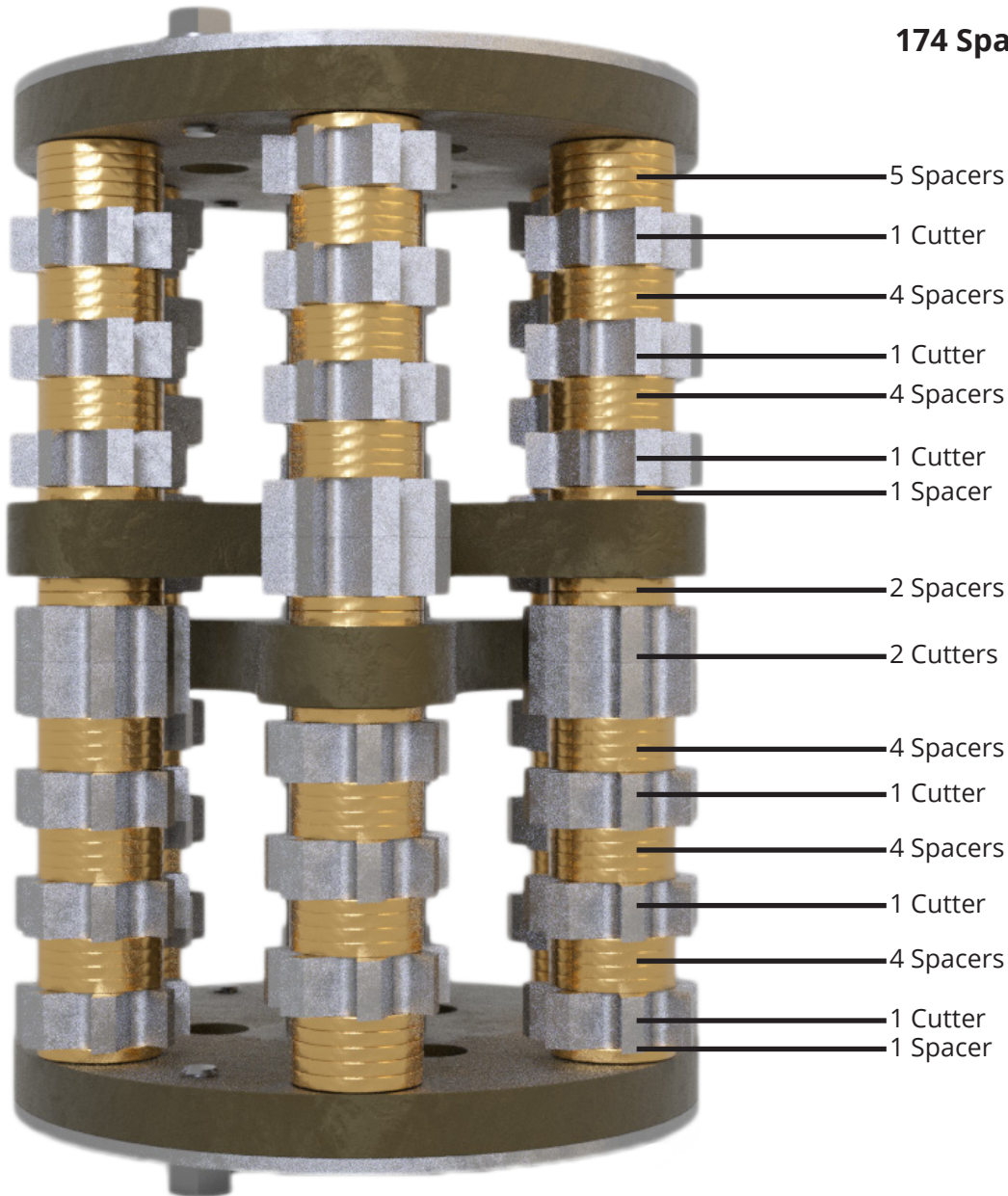
**Spacer**  
**CG227**  
**Part # 12230**



**Pointed Steel Cutter**  
**JRS-501**  
**Part # 12206**

# CPM-8, 6-Shaft SPECIAL MILLING Carbide Milling Cutter Drum Assembly

**174 Spacers, 48 Cutters**

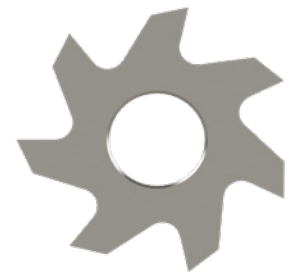


**Instructions:** Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose Fit
- One Spacer minimum by each flange



**Spacer  
CG227  
Part # 12230**

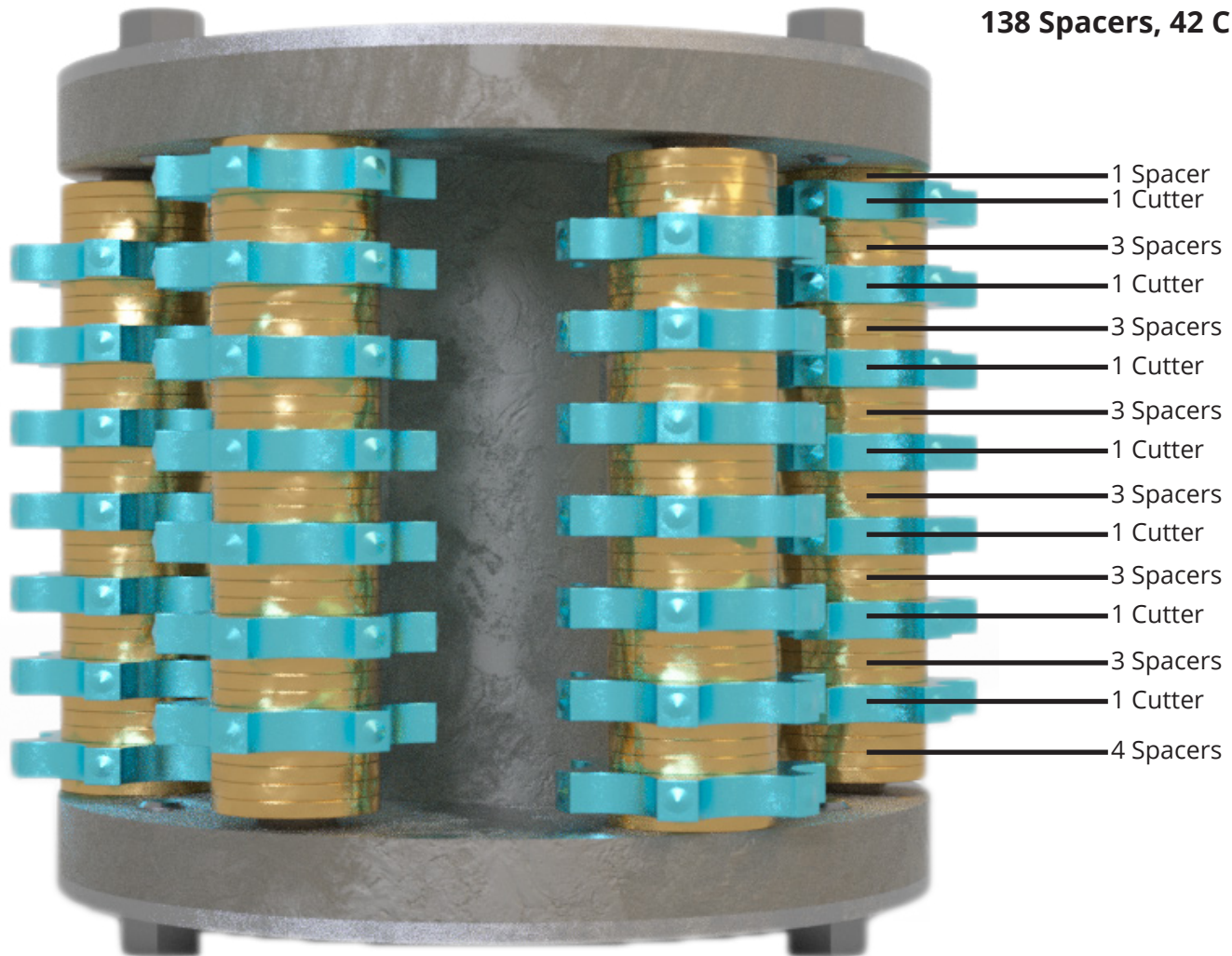


**Carbide Milling Cutter  
CP207-T  
Part # 20336**



# CPM-8 Edger, 6-Shaft GENERAL PURPOSE Carbide Cutter Drum Assembly

138 Spacers, 42 Cutters

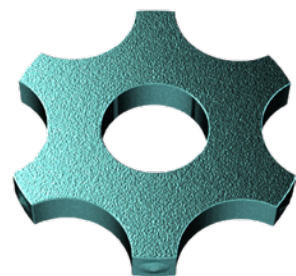


**Instructions:** Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose Fit
- One Spacer minimum by each flange



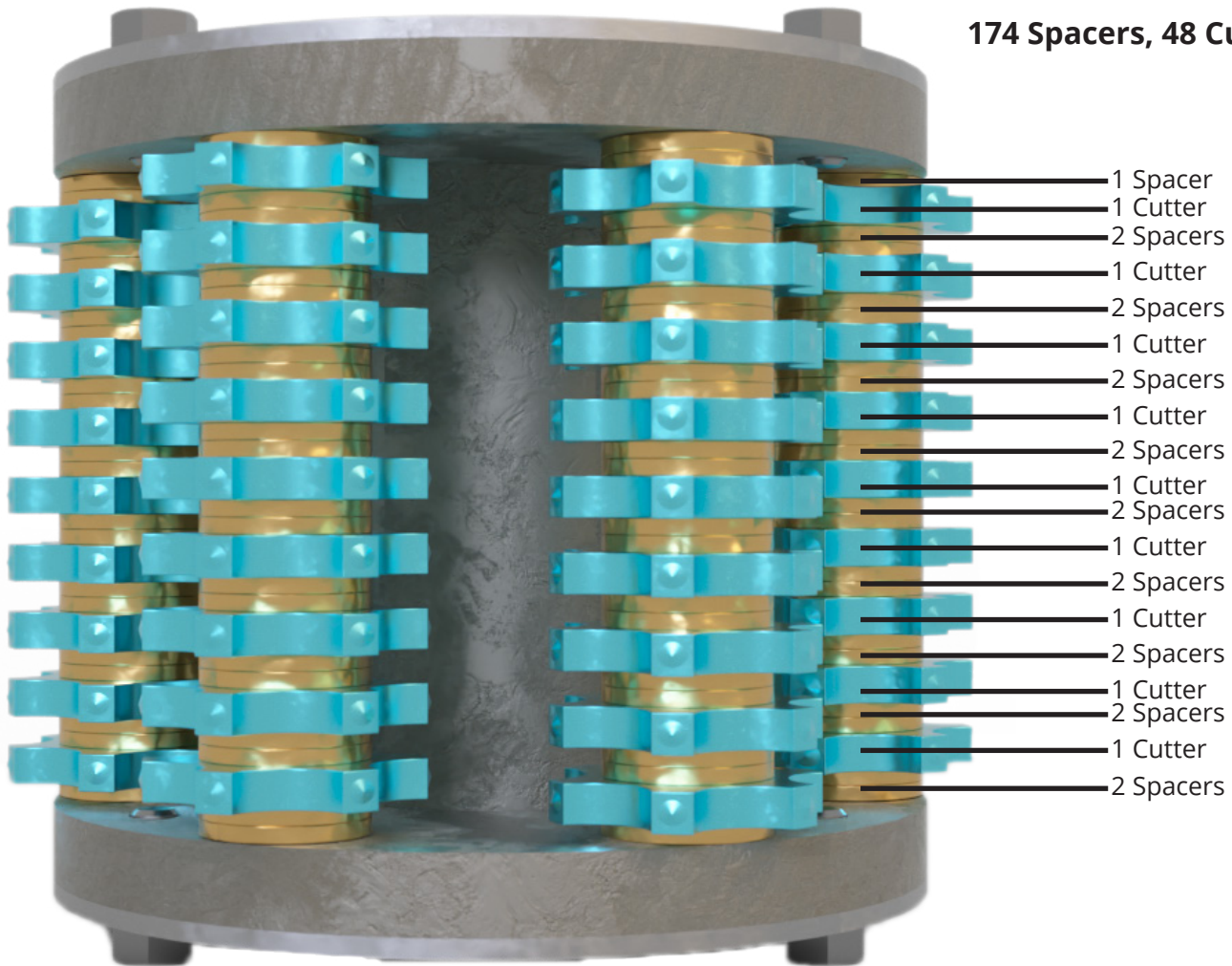
**Spacer  
CG227  
Part # 12230**



**6-Point Blue Carbide Cutter  
CP206-T  
Part # 20156**

## CPM-4 or CPM-8 Edger Attachment, 6-Shaft FINE Carbide Cutter Drum Assembly

## 174 Spacers, 48 Cutters



**Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.**

- **Rotationally Balanced**
- **Loose Fit**
- **One Spacer minimum by each flange**



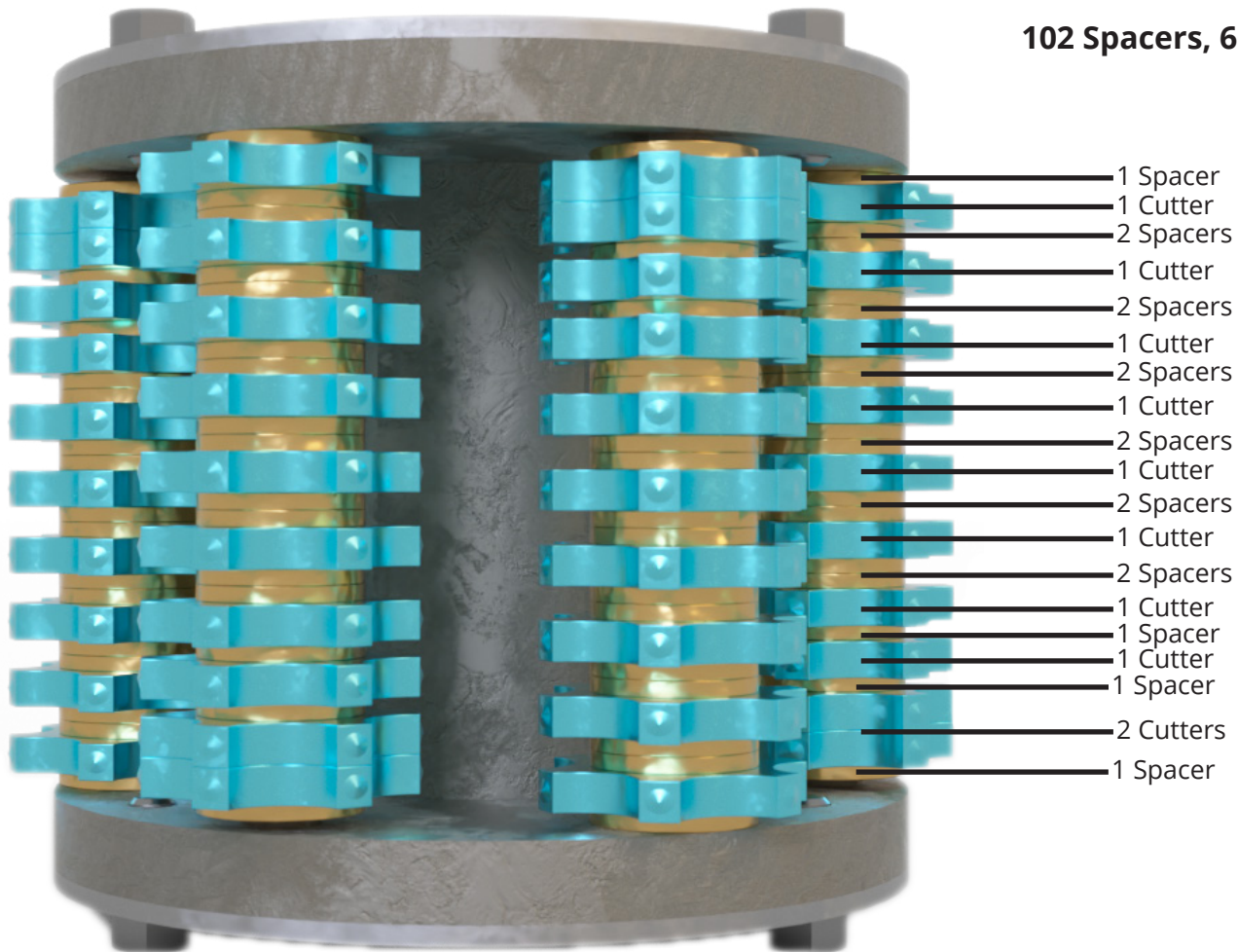
**Spacer  
CG227  
Part # 12230**



**6-Point Blue Carbide Cutter  
CP206-T  
Part # 20156**

# CPM-8 Edger, 6-Shaft LINE REMOVAL Carbide Cutter Drum Assembly

102 Spacers, 60 Cutters

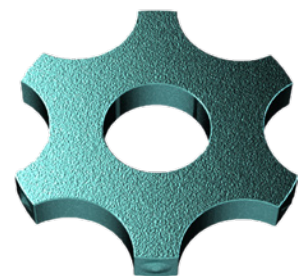


**Instructions:** Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose Fit
- One Spacer minimum by each flange



**Spacer  
CG227  
Part # 12230**

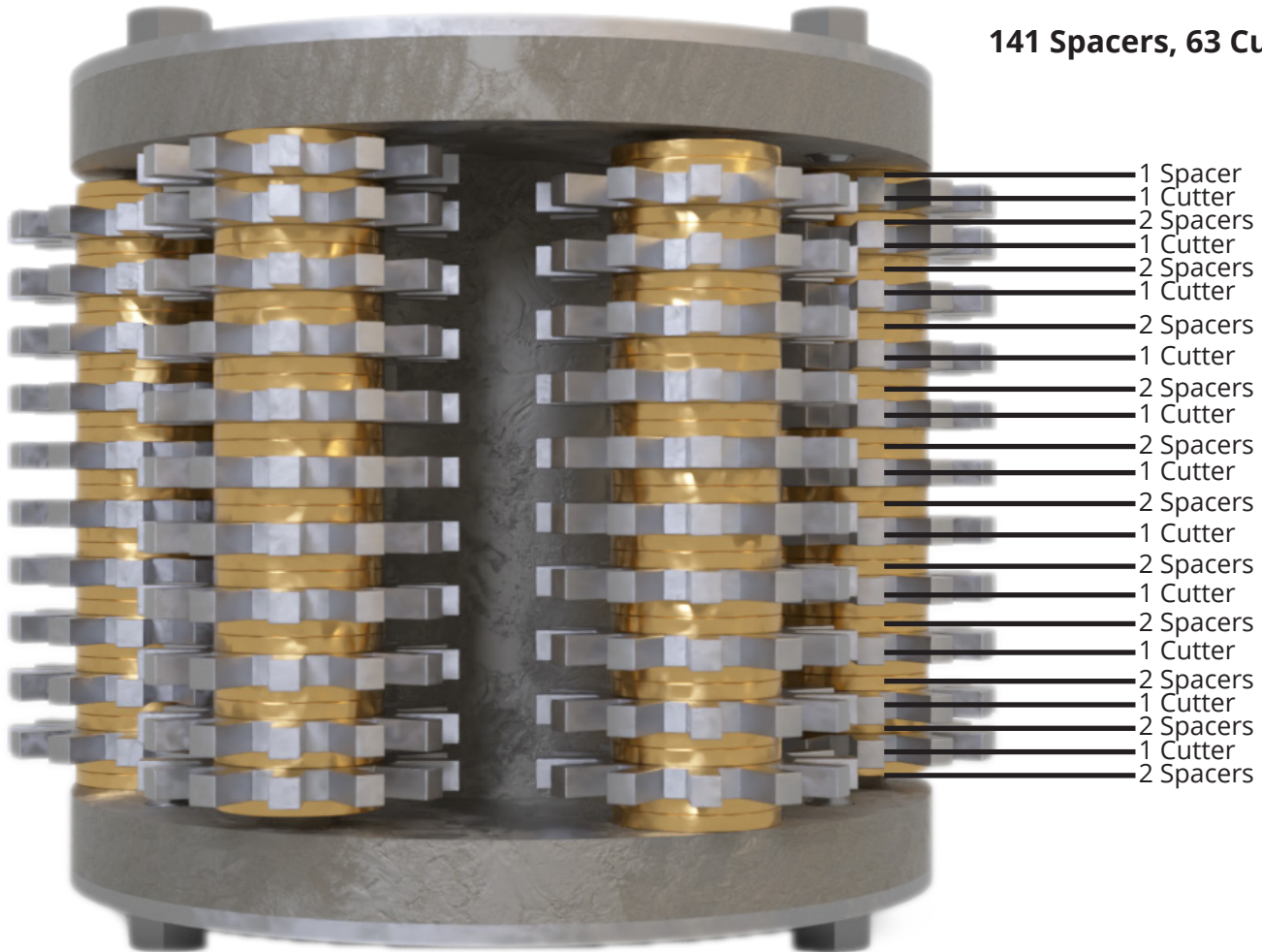


**6-Point Blue Carbide Cutter  
CP206-T  
Part # 20156**



## CPM-4 or CPM-8 Edger Attachment, 6-Shaft FINE Flat-Tip Steel Cutter Drum Assembly

## 141 Spacers, 63 Cutters

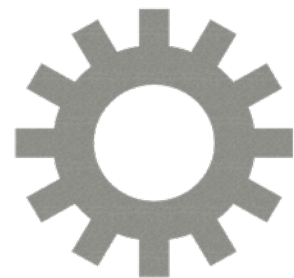


**Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.**

- **Rotationally Balanced**
- **Loose Fit**
- **One Spacer minimum by each flange**



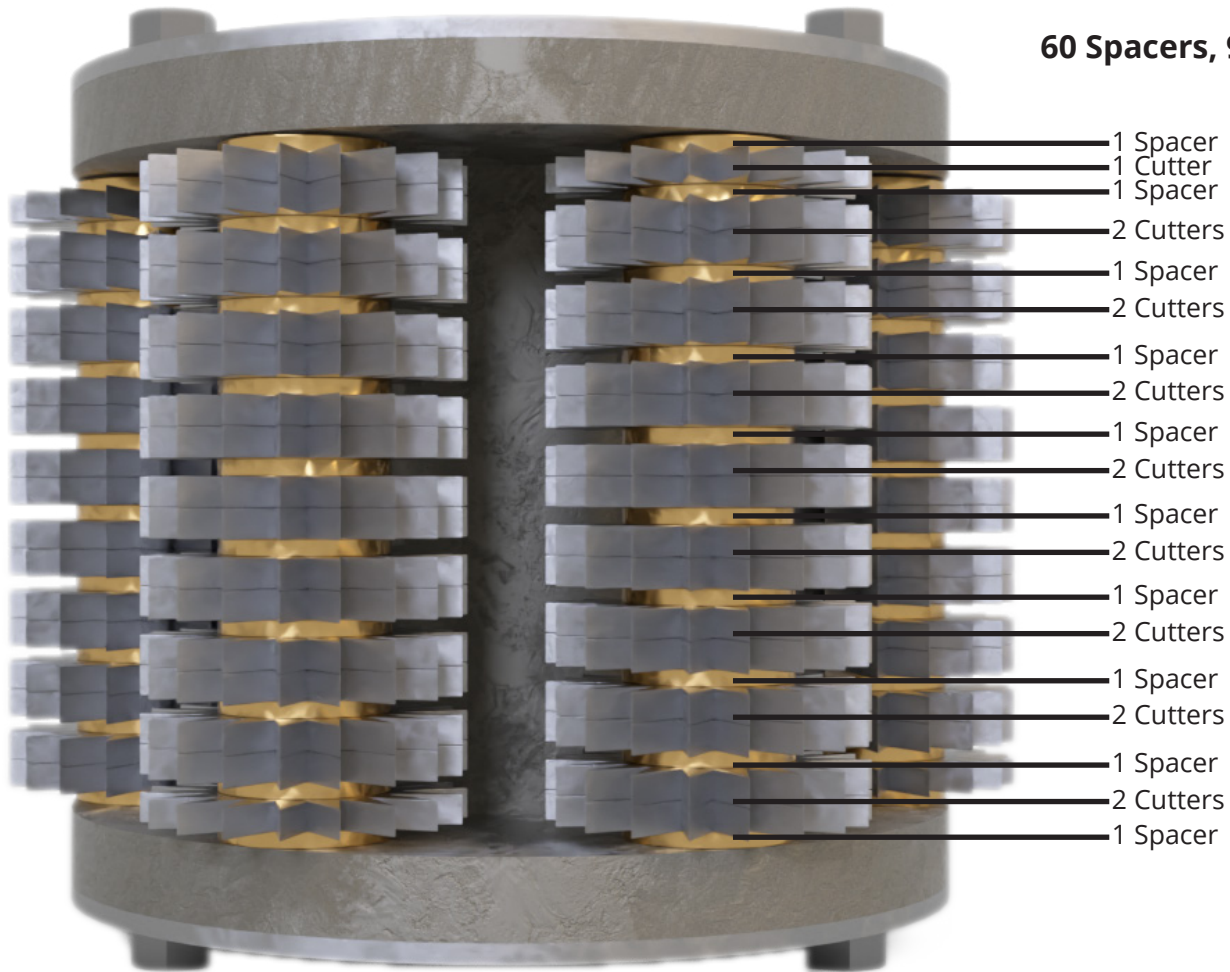
**Spacer  
CG227  
Part # 12230**



**Steel Cutter  
CP305  
Part # 20206**

**CPM-4 or CPM-8 Edger Attachment, 6-Shaft SUPER FINE  
Pointed Steel Cutter Drum Assembly**

## 60 Spacers, 96 Cutters

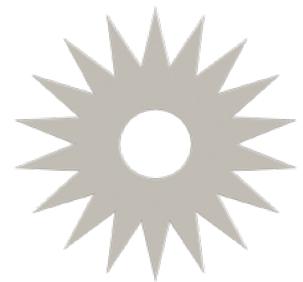


**Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.**

- **Rotationally Balanced**
- **Loose Fit**
- **One Spacer minimum by each flange**



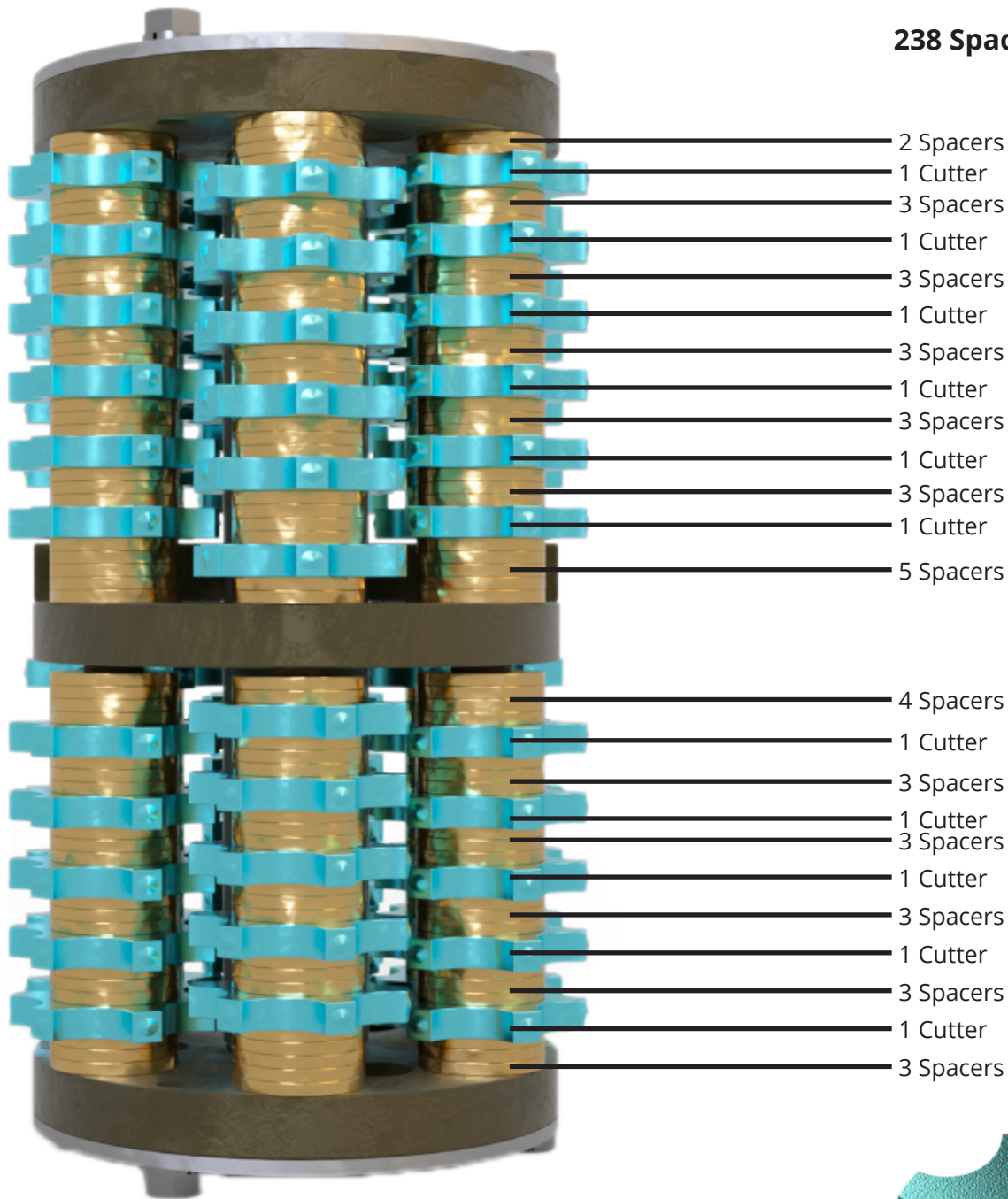
**Spacer  
CG227  
Part # 12230**



**Pointed Steel Cutter  
JRS-501  
Part # 12206**

# CPL-8, 6-Shaft GENERAL PURPOSE Carbide Cutter Drum Assembly

**238 Spacers, 66 Cutters**



**Instructions:** Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose Fit
- One Spacer minimum by each flange



**Spacer  
CG227  
Part # 12230**

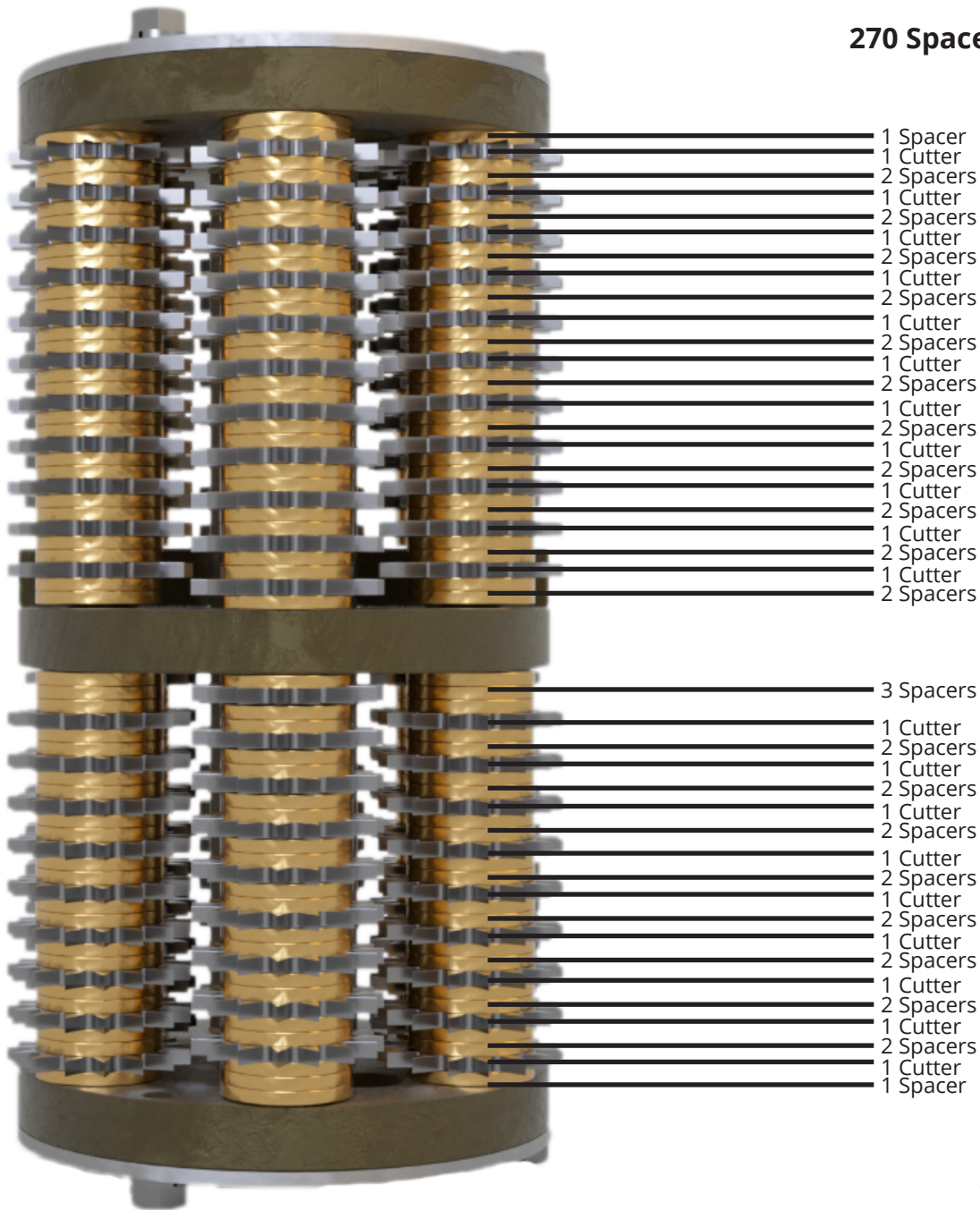


**6-Point Blue Carbide Cutter  
CP206-T  
Part # 20156**



**CPL-8, 6-Shaft  
POINTED STEEL CUTTER Drum Assembly**

## 270 Spacers, 114 Cutters

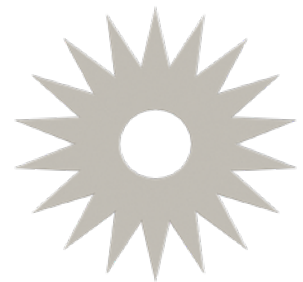


**Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.**

- **Rotationally Balanced**
- **Loose Fit**
- **One Spacer minimum by each flange**



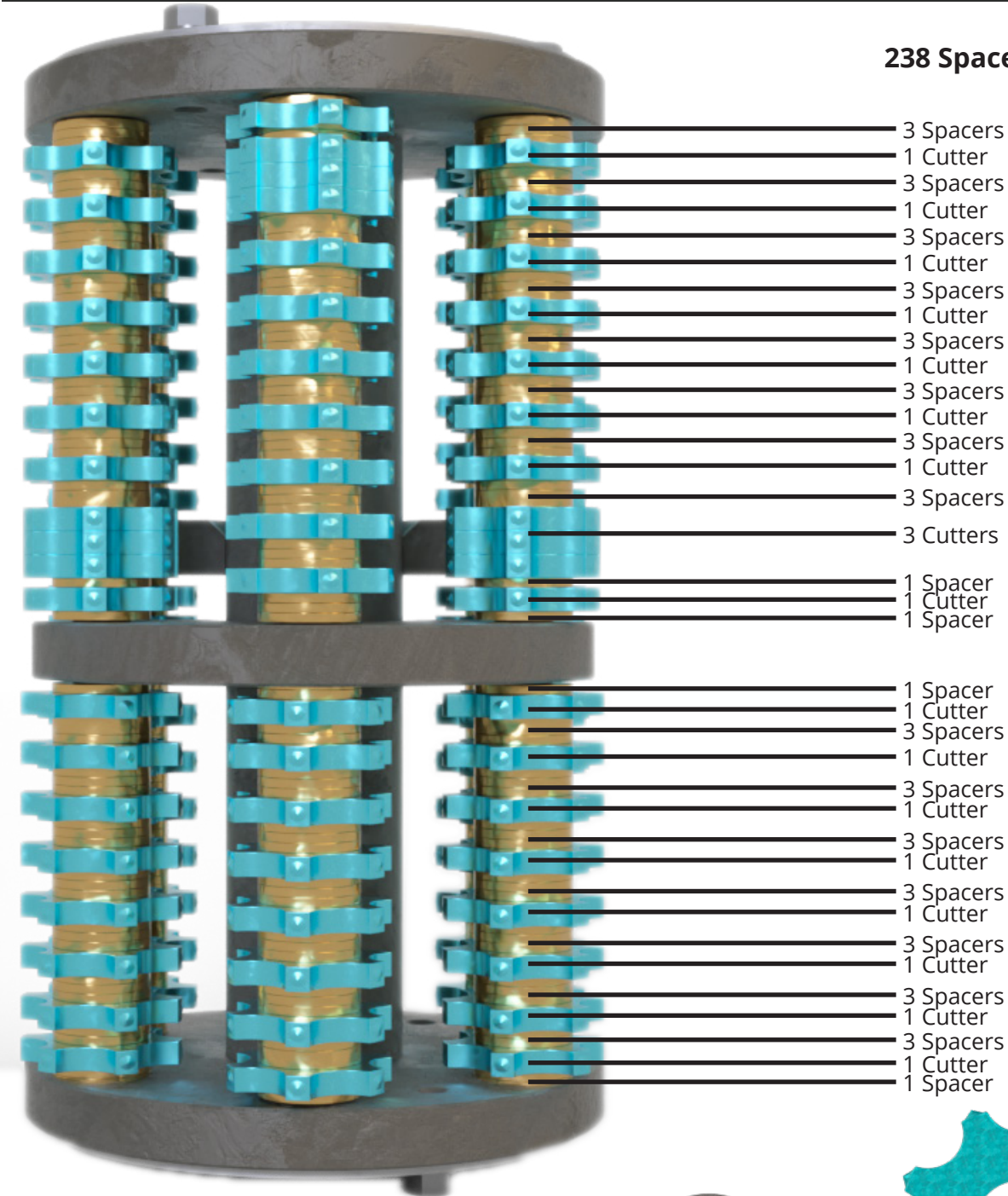
**Spacer  
CG227  
Part # 12230**



**Pointed Steel Cutter  
CP204-P  
Part # 20236**

## CPM-10, 6-Shaft GENERAL PURPOSE Carbide Cutter Drum Assembly

## 238 Spacers, 66 Cutters

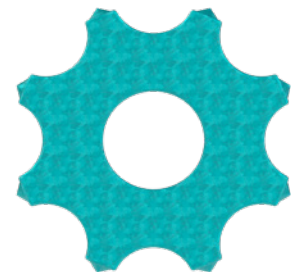


**Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.**

- **Rotationally Balanced**
- **Loose Fit**
- **One Spacer minimum by each flange**



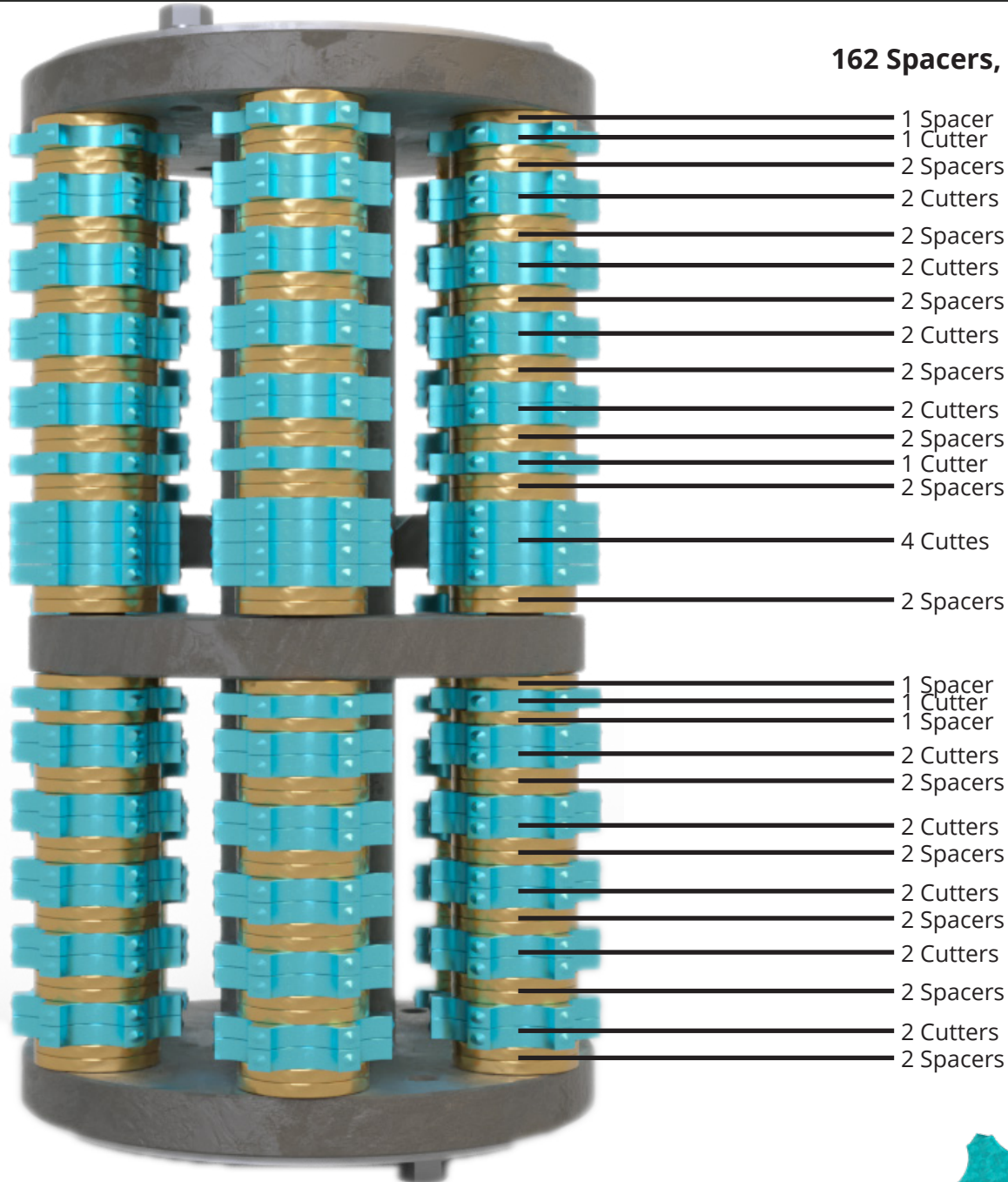
**Spacer  
CP403  
Part # 20060**



**8-Point Blue Carbide Cutter  
CP308-T  
Part # 20326**

# CPM-10, 6-Shaft FINE Carbide Cutter Drum Assembly

**162 Spacers, 150 Cutters**

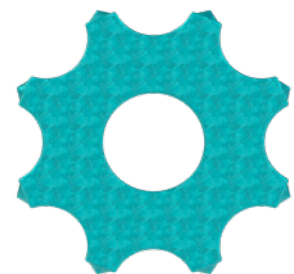


**Instructions:** Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose Fit
- One Spacer minimum by each flange



**Spacer  
CP403  
Part # 20060**

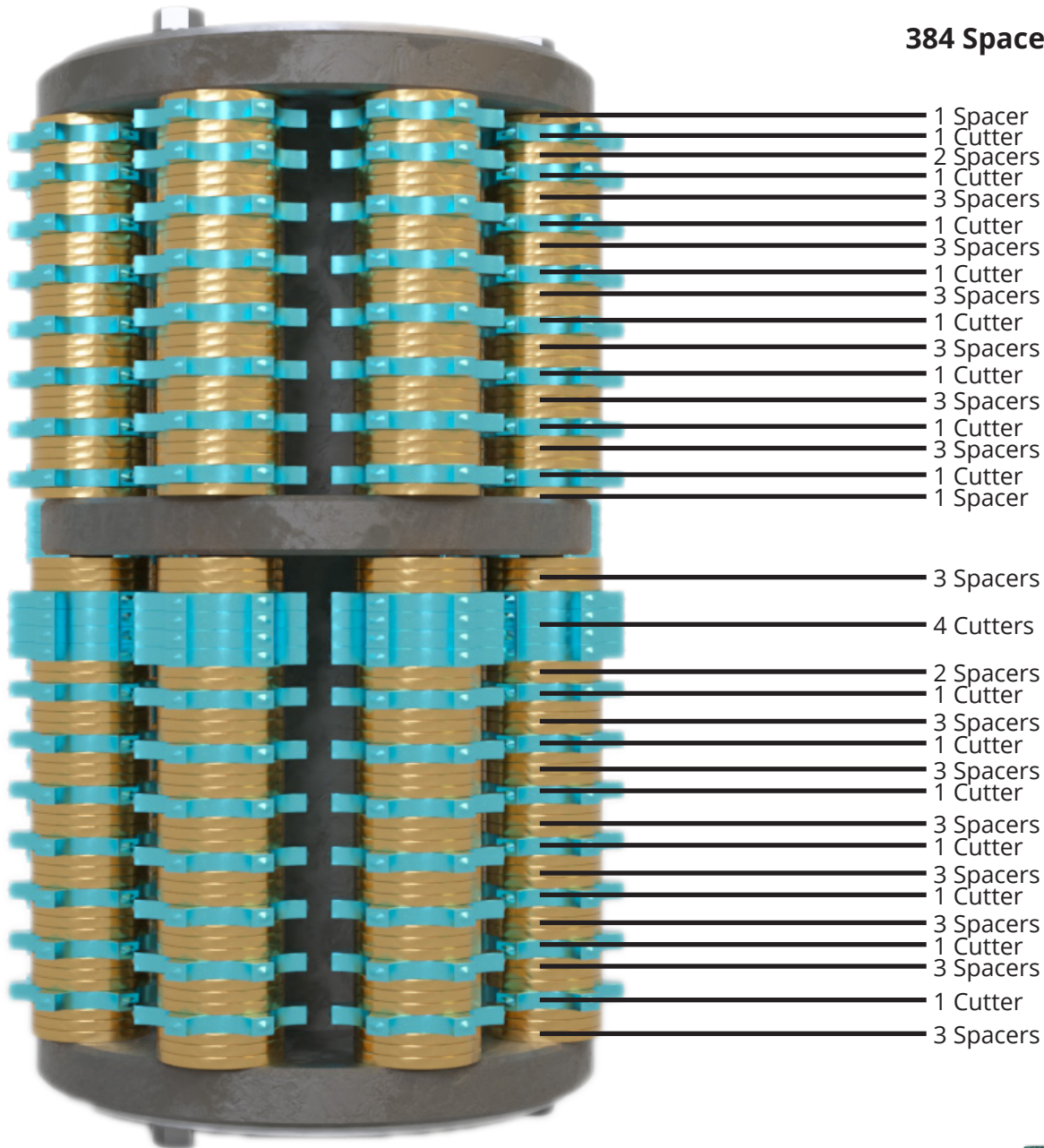


**8-Point Blue Carbide Cutter  
CP308-T  
Part # 20326**



# CPM-10, 8-Shaft GENERAL PURPOSE Carbide Cutter Drum Assembly

**384 Spacers, 152 Cutters**

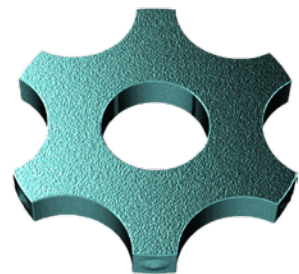


**Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.**

- Rotationally Balanced
- Loose Fit
- One Spacer minimum by each flange



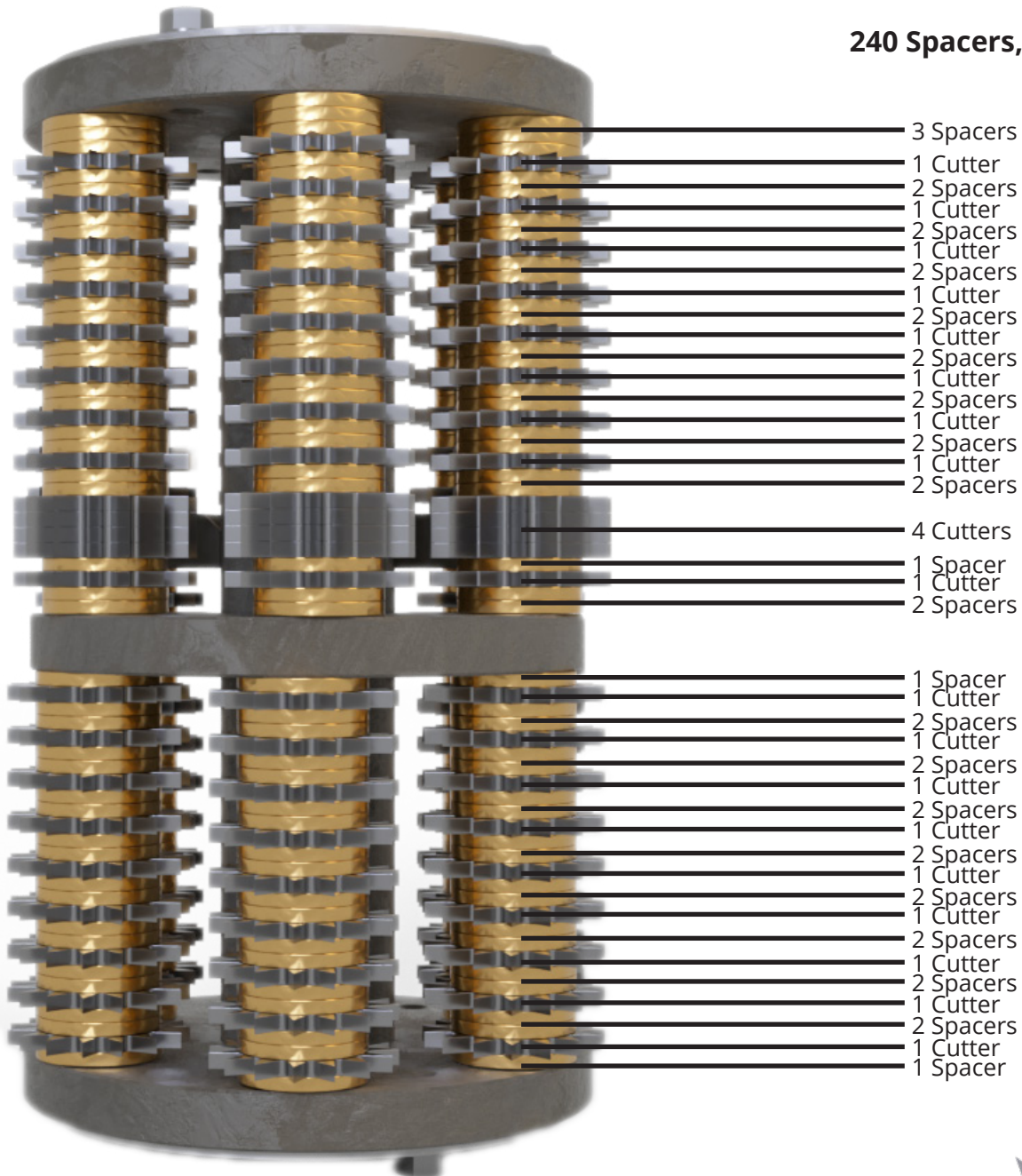
**Spacer  
CG227  
Part # 12230**



**6-Point Blue Carbide Cutter  
CP206-T  
Part # 20156**

## CPM-10, 6-Shaft FINE Pointed Steel Cutter Drum Assembly

## 240 Spacers, 132 Cutters

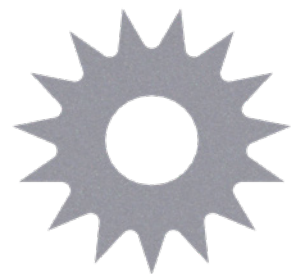


**Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.**

- **Rotationally Balanced**
- **Loose Fit**
- **One Spacer minimum by each flange**



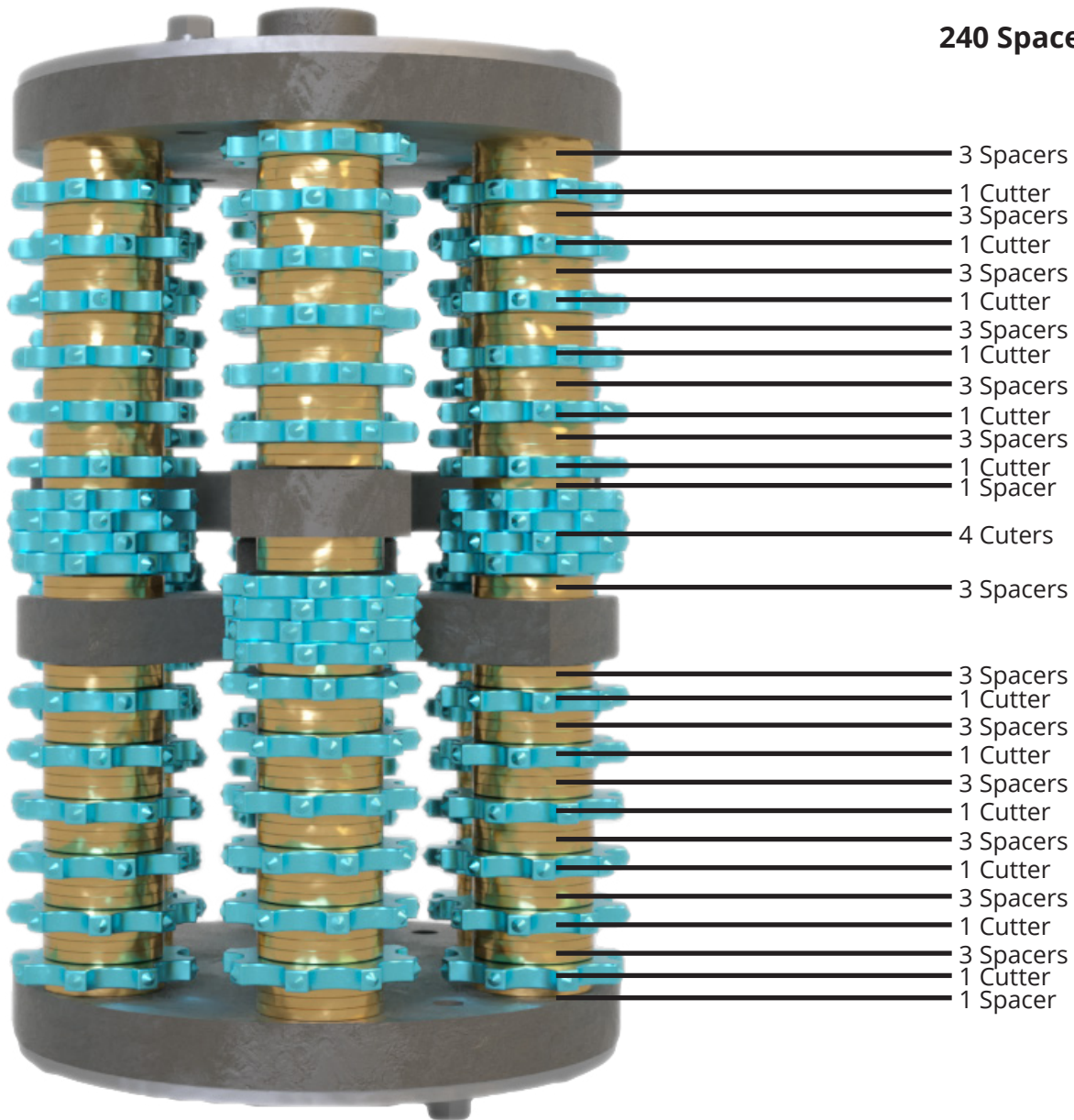
**Spacer  
CP403  
Part # 20060**



**Pointed Steel Cutter  
CP404-P6  
Part # 20296**

**CPU-10FC, 6-Shaft GENERAL PURPOSE  
Carbide Cutter Drum Assembly**

## 240 Spacers, 96 Cutters

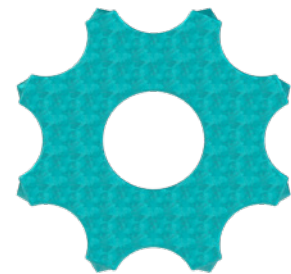


**Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.**

- **Rotationally Balanced**
- **Loose Fit**
- **One Spacer minimum by each flange**



**Spacer  
CP403  
Part # 20060**

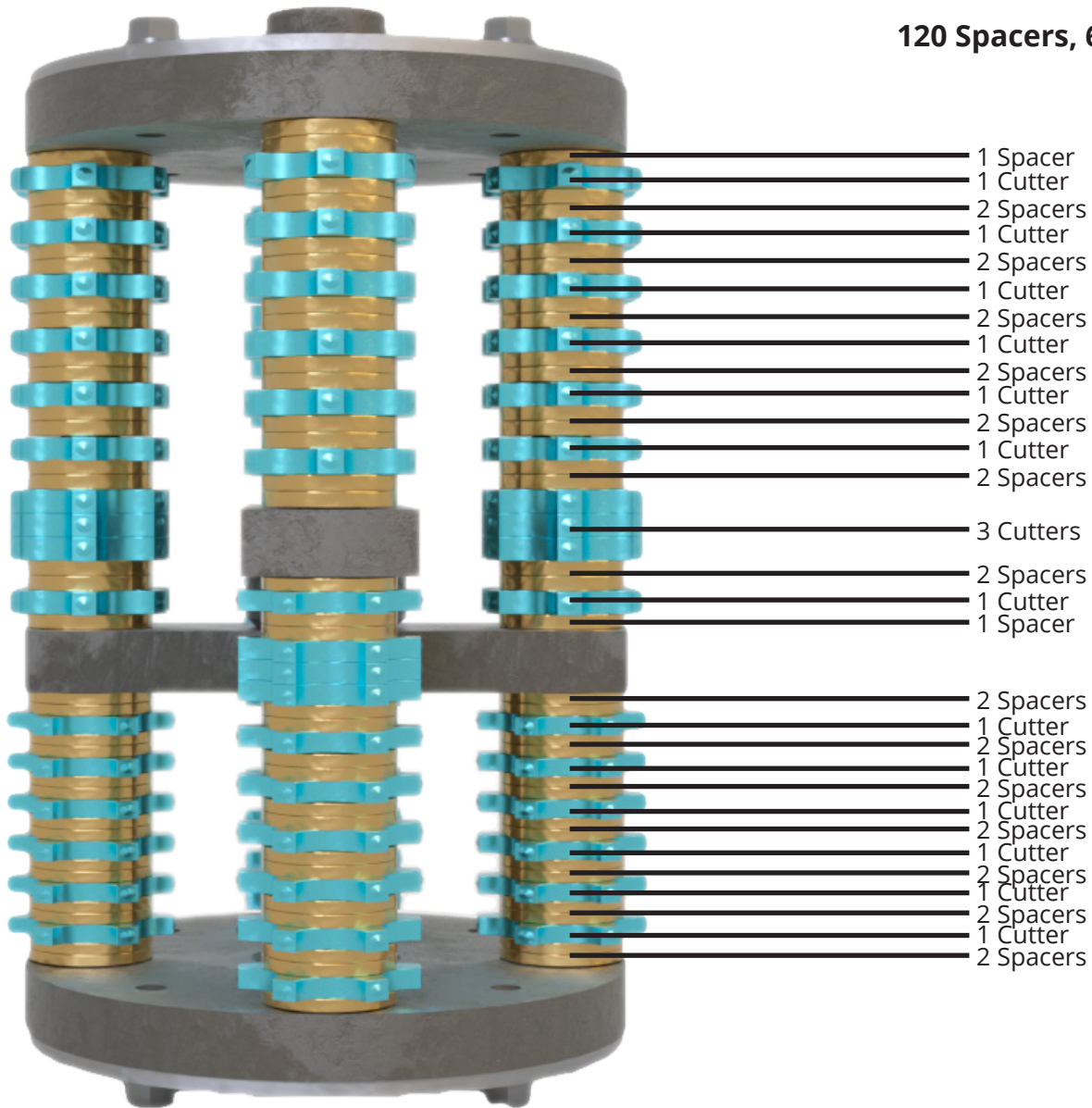


**8-Point Blue Carbide Cutter  
CP308-T  
Part # 20326**



# CPU-10FC, 4-Shaft GENERAL PURPOSE Carbide Cutter Drum Assembly

120 Spacers, 64 Cutters

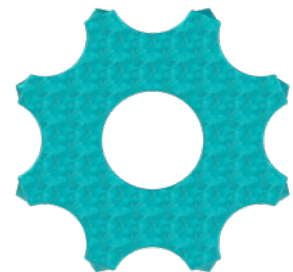


**Instructions:** Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose Fit
- One Spacer minimum by each flange



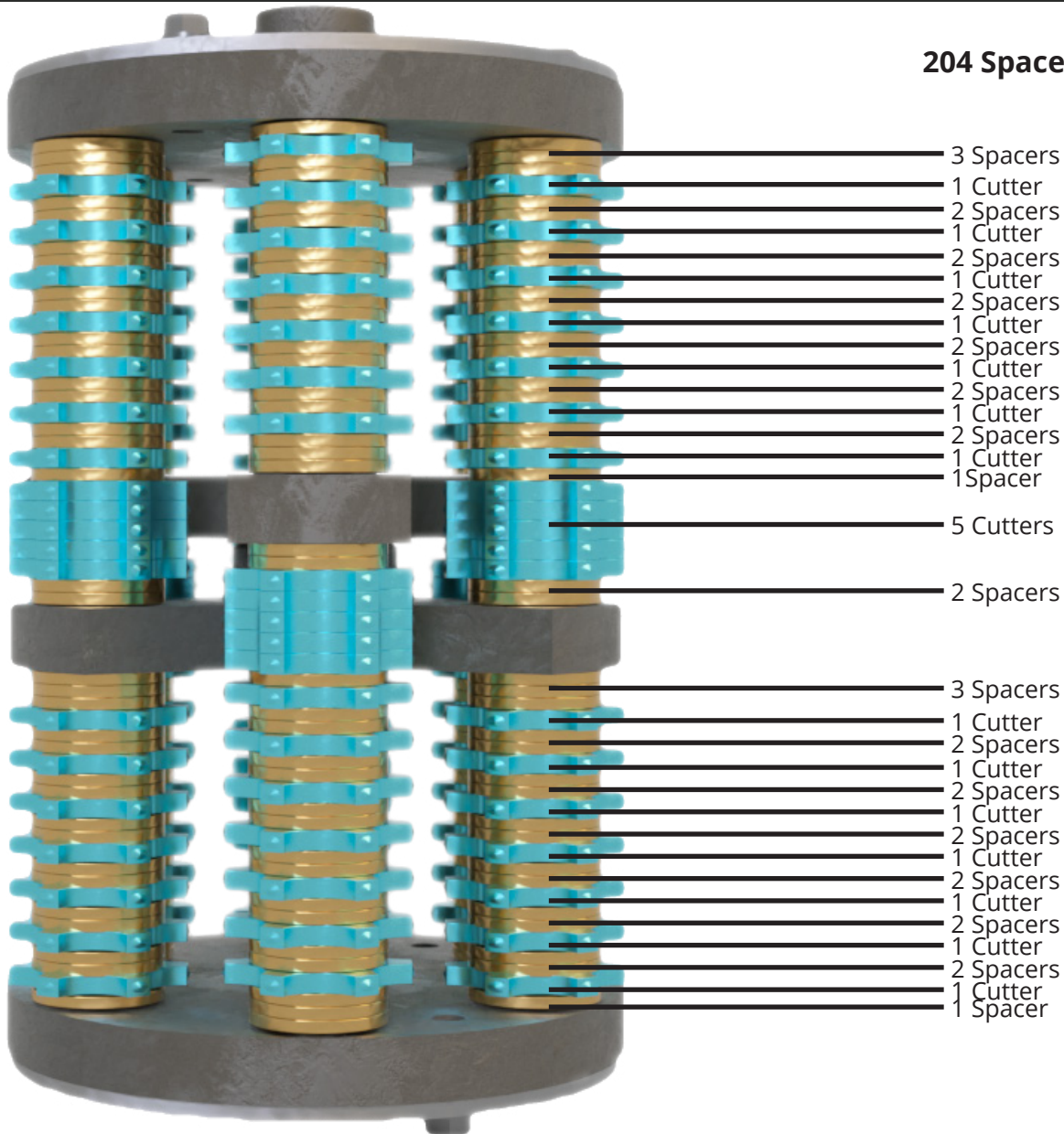
**Spacer  
CP403  
Part # 20060**



**8-Point Blue Carbide Cutter  
CP408-TV  
Part # 20136**

# CPU-10FC, 6-Shaft FINE Set-up Carbide Cutter Drum Assembly

204 Spacers, 114 Cutters

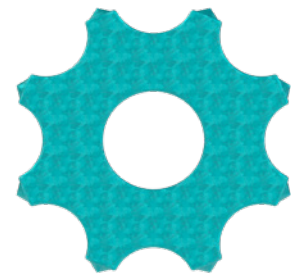


**Instructions:** Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose Fit
- One Spacer minimum by each flange



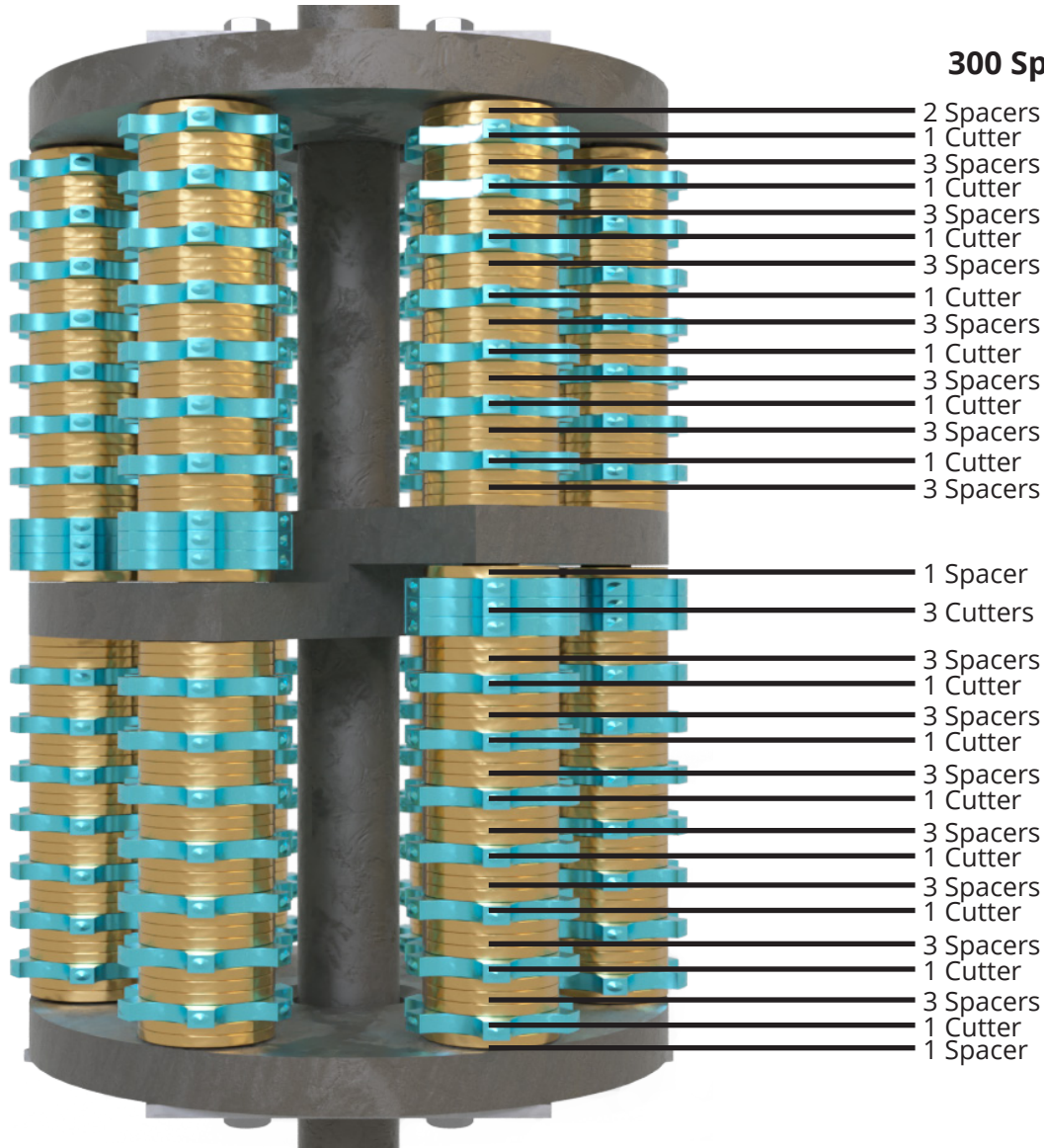
**Spacer  
CP403  
Part # 20060**



**8-Point Blue Carbide Cutter  
CP308-T  
Part # 20326**

# CPU-12, 6-Shaft GENERAL PURPOSE Carbide Cutter Drum Assembly

**300 Spacers, 102 Cutters**

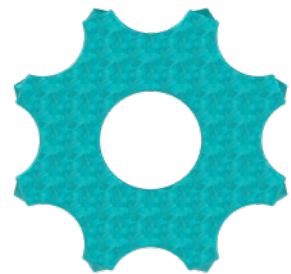


**Instructions: Rotate drum 180° and repeat the same sequence for the other 3 shafts.**

- Rotationally Balanced
- Loose Fit
- One Spacer minimum by each flange



**Spacer  
CP403  
Part # 20060**



**8-Point Blue Carbide Cutter  
CP408-TV  
Part # 20136**



